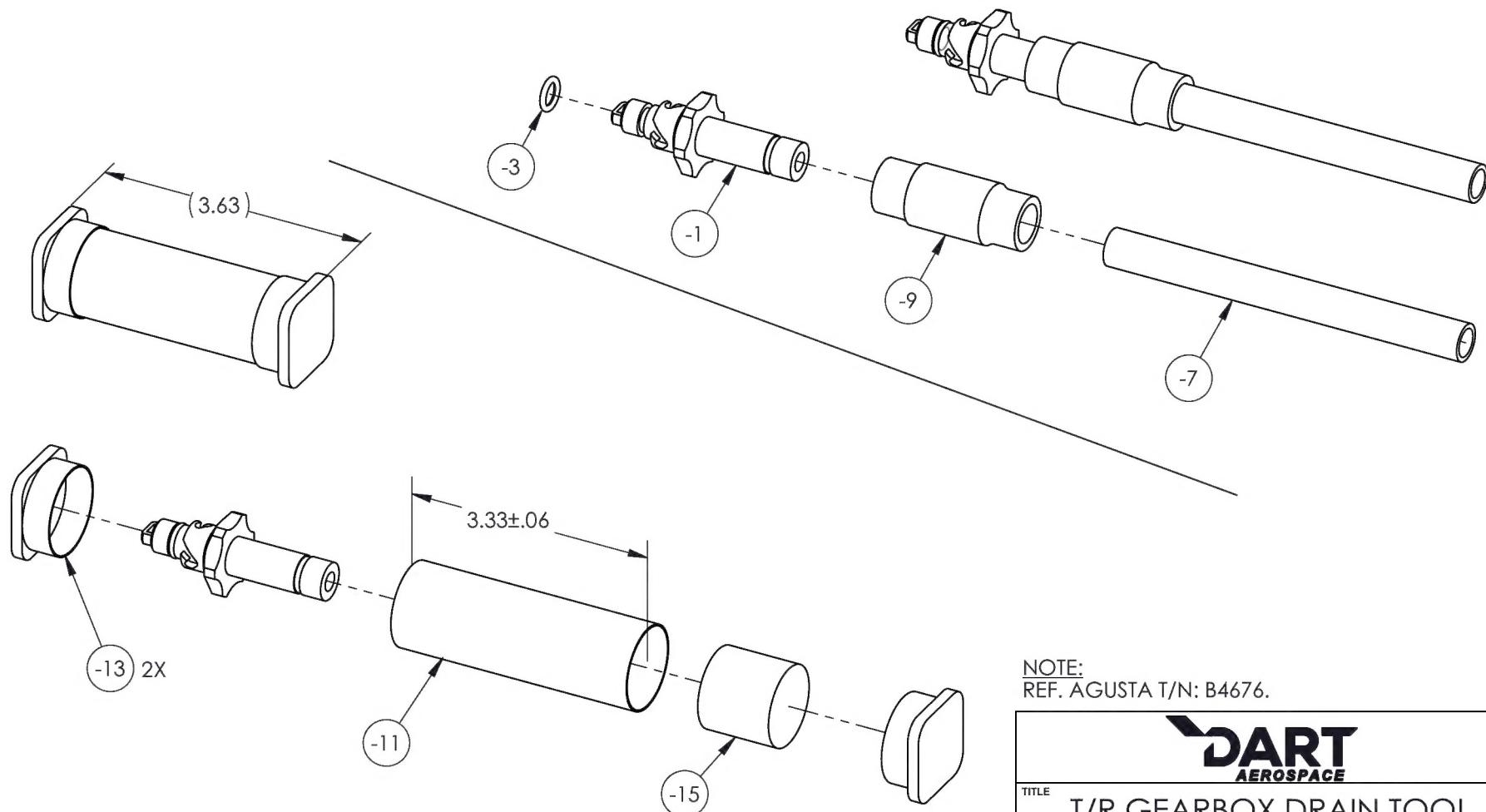


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
2	16-0260	UPDATED TO NEW STANDARDS. -1 CH'D DIM WAS $\varnothing 0.25 \pm 0.05$ MAX IS $\varnothing 0.25 \pm 0.25$ MAX, WAS .050 IS (.050). -3 ADDED B/O INFORMATION. -11 CH'D DESCRIPTION WAS TUBE IS CLEAR TUBE. -13 CH'D DESCRIPTION WAS CAP IS RED CAP.			12/6/2016	SM	JAG

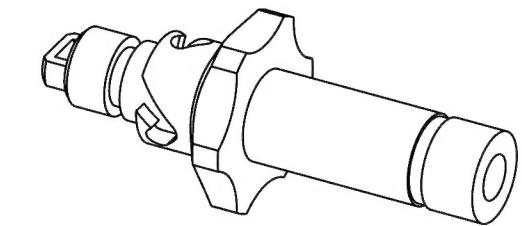
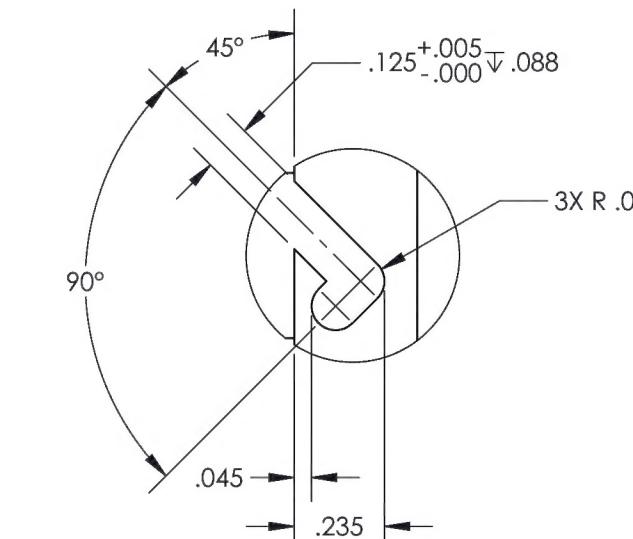
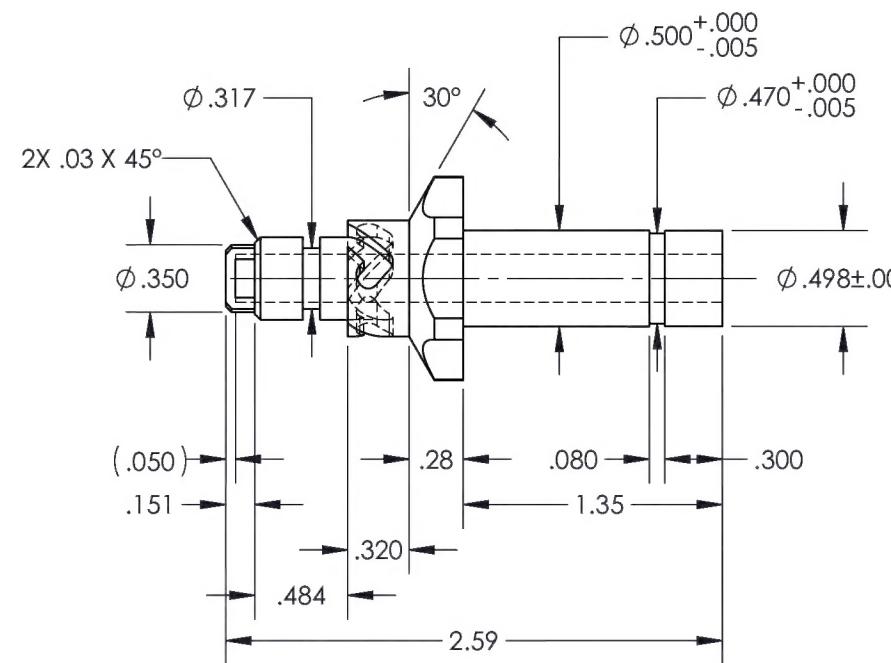


NOTE:  
REF. AGUSTA T/N: B4676.

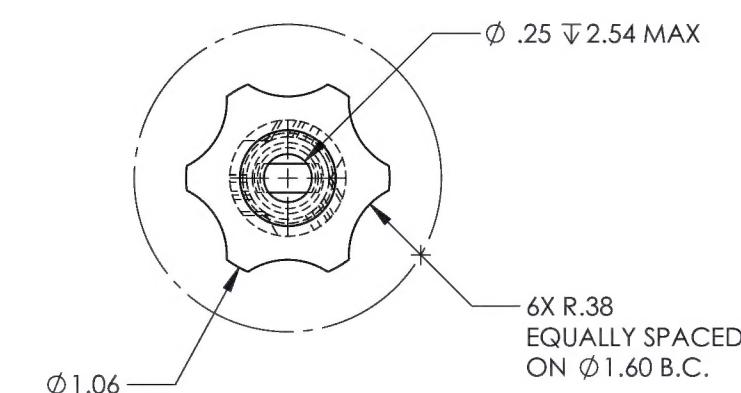
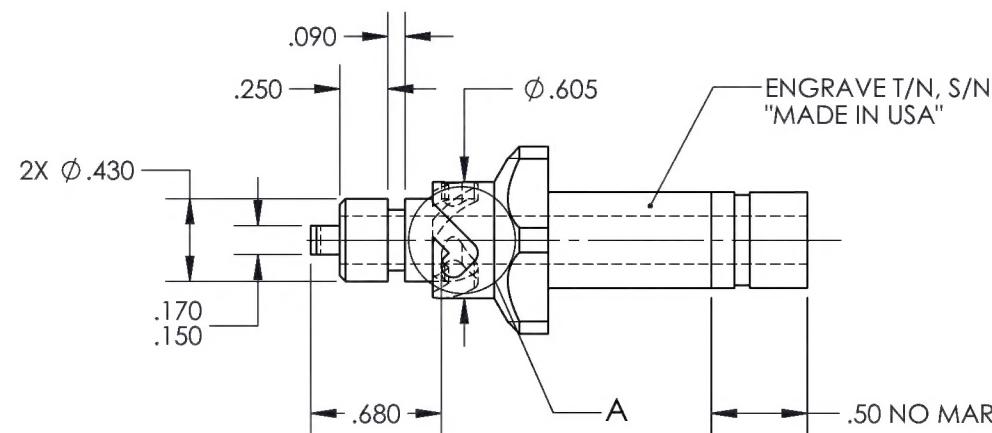


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
			-1	1	QUILL	6061		2	HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
		B/O	-3	1	O-RING	VITON	7.8mm ID, 11.6mm OD (2-011N70 OR MCMASTER-CARR #9263K642)	1	FINISH	.XX ± .01 ANGLES ± 5°
		B/O	-7	1	HOSE	VINYL	Ø1/2 O.D. x Ø3/8 I.D. x 6ft (KURI-TECH #K010-0608)	1	SPEC	X ± .1 SURFACES = 125
		B/O	-9	1	COUPLING	NICKEL-PLATED BRASS	Ø1/2 (MCMASTER-CARR #5149K116)	1	DRAWN BY:	GILBERT
		B/O	-11	1	CLEAR TUBE	POLYETHYENE	Ø1.09 ID (MCMASTER-CARR #2044T47)	1	CHECKED:	CLOUGH
		B/O	-13	2	RED CAP	VINYL	Ø1.09 ID (MCMASTER-CARR #2044T67)	1	OPPS APPR:	ANDERSON
		B/O	-15	1	FOAM	POLYESTER\POLYURETHANE	Ø1 X 1 (NEW PIG CORP. #PAD210)	1	QA APPR:	LINDSAY
									USED ON MODEL	
									APPROVED:	GILBERT
									DATE	AV109, AW119
									SCALE	1:2
									DATE	3/3/2014
									SHEET 1 OF 2	

REV		ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0260	-1	CH'D DIM WAS $\emptyset .25 \pm .249$ MAX IS $\emptyset .25 \pm .254$ MAX, WAS .050 IS (.050).	12/6/2016	SM	JAG



DETAIL A  
SCALE 2:1  
3X EQUALLY SPACED



(-1)

QUILL

TITLE		DART	
DWG NO.		AEROSPACE	
RBWB4676-1		REV	2
MATL	6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	TREAT	XXX ± .005	FRACTIONS ± 1/8
FINISH	RED ANODIZE	XX ± .01	ANGLES ± .5°
SPEC	MIL-A-8625F, TYPE II, CLASS II	X ± .1	SURFACES = 125
DRAWN BY:	GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED:	CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR:	ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR:	LINDSAY	USED ON MODEL	
APPROVED:	GILBERT	AW109, AW119	
SCALE	1:1	DATE	3/3/2014
			SHEET 2 OF 2